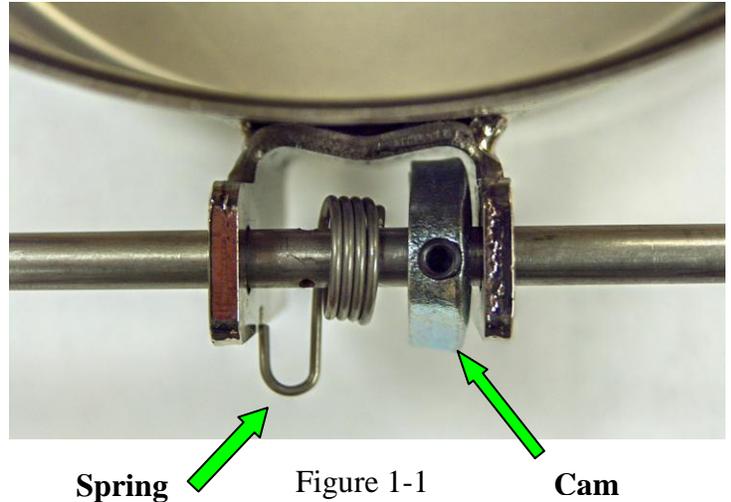


Kettle Spring Instructions

(Please read through the instructions before getting started)

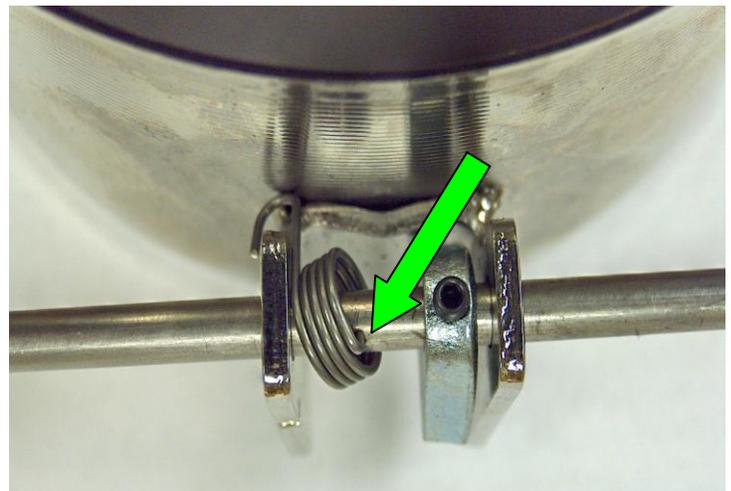
(Hex Wrench - Allen Wrench size 5/64)

- 1) Place rod of kettle handle through the first hole of the kettle jacket.
(Picture of kettle jacket in Figure 1-3)
- 2) Once kettle handle is through the first hole of the kettle jacket, push spring onto the kettle handle rod, with the U – shape of the spring facing towards the designated slot.



- 3) Next, before pushing the rod all the way through the bracket, place the cam on the rod, with the flat side towards the spring.
(See Figure 1-1)

- 4) Next, push the rod through the other end of the bracket.
(The spring and cam should be on the inside of the bracket)

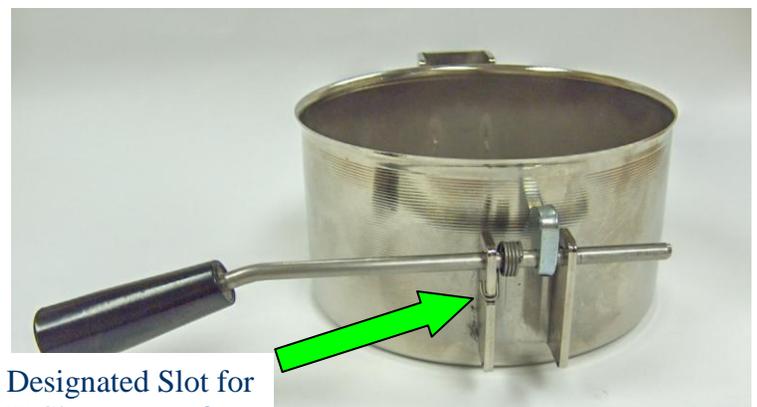


- 5) Now, you need to grab a pair of needle nose pliers to put the end of the spring through the small hole in the kettle rod. *****With a needle nose plier, firmly squeeze the part of the spring where the spring goes into the hole of the rod to prevent it from slipping.**

Figure 1-2

- 6) Next, place the U-shape part of the spring in the designated cut out slot of the kettle bracket. **(Shown in figure 1-3)** Once in place, turn handle forwards about $1\frac{1}{2}$ rotations, creating tension on the spring, so cam can be screwed into place. Screw cam into place by screwing the set screw onto the flat area on the kettle handle. **(When turning handle of kettle spring will become disproportional)**

- 7) After the cam is secured into place you can release the handle and the kettle will be ready for use.
(Figure 1-3 is a picture of the Kettle handle in place and ready to use)



Designated Slot for U-Shape part of the spring.

Figure 1-3